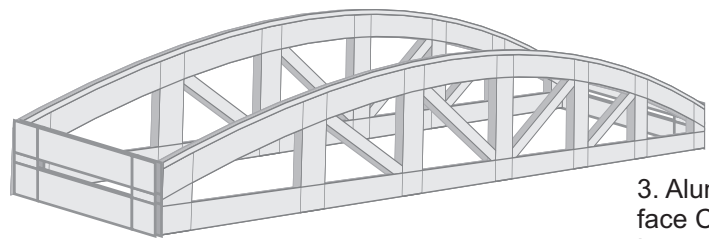


**Sign Detail**

Scale: 1/2" = 1' - 0"



1. 1/4" aluminum CNC cut 2 ea. face units and then 1/4" routed to form lines. Finished sections painted black, Routed lines painted 50% gray. Same process for each end unit.  
 2. .125 aluminum cabinet. Montex texture coated and painted red to match bldg. color.

3. Aluminum Pan Channel face cabinet. .125 aluminum back, .040 aluminum sides. .080 aluminum face CNC routed to reveal letters. Letter openings backed with 3/16" GE translucent white Lexan. Letter surfaces to have digitally imaged translucent vinyl overlay. Internal EGL 7100 white neon.  
 Note: Only lettering illuminates at night.

- 4. Poured cement base. Painted gray to match bldg. color.
- 5. .080 aluminum sheet attached to CNC aluminum curved shape. Painted black.
- 6. .125 3" shop fabricated angle aluminum. Decorated same as item # 1
- 7. .125 aluminum numerals on Knox Rd. elevation. Painted sand to match bldg. color.
- 8. 6" Std. 40 pipe from top of cabinet section of sign to depth in footing per approved A.S.A. engineering.

Dwg. # NN-2008-113- Rev-02-Monument  
 Dwg. by M.S.  
 Date: 8-13-8

**Naturalite Neon**  
 2520 West Holly  
 Phoenix AZ 85009  
 602-278-8866  
 AZ R.O.C. #075027

**Polar Ice**  
 2305 E. Knox Rd. Gilbert AZ 85296